

ASSEMBLY INSTRUCTIONS

Malaguti



Date: 13.05.2019 Version: 1

ASSEMBLY INSTRUCTIONS Dune 125

1. Cut the straps with a knife



2. Remove the carton



3. Remove the straps of the fixed handlebar



4. Remove the straps of the fixed upper plate

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5. Remove the dust bag, protective carton, paper partition, and then remove the vehicle from the iron frame



6. Remove the protective paper

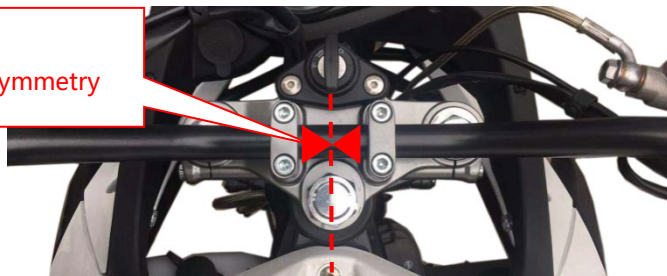
Protective paper



7. Install the handlebar on the upper board

7_1. First remove the clamps, place the handlebar on the upper seat, pre-tighten the screws diagonal, then adjust the handlebar concerning the angle and the left and right symmetry (the default point is aligned with the gap)

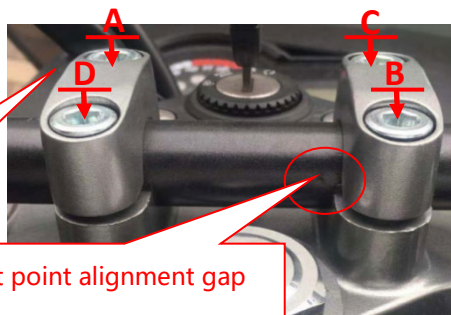
Handlebar symmetry



7_2. Diagonal fastening bolts, afterwards torque calibration with torque wrench: 17-19 Nm

* Fastening sequence A-B-C-D (diagonal fastening);
*Torque: 17-19 Nm

Default point alignment gap



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8. Install the left/right rear view mirror (clockwise)

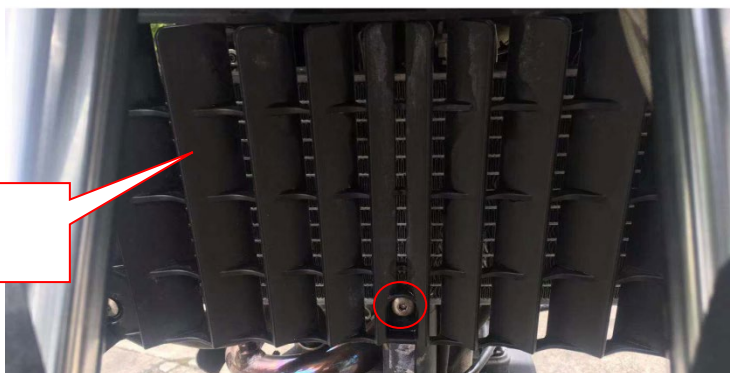
Right rear view mirror

Left rear view mirror



9. Install the water tank cover on the frame with one bolt;

Water tank cover



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10. Install the left and right shrouds on the vehicle with 6 bolts, and then assemble the tank guards with the left and right shrouds with 4 bolts;



11. Use four bolts to assemble the tank guard with the left and right shrouds;



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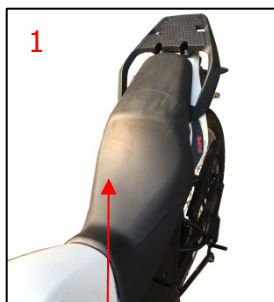
12. Install windscreen

- 1) Insert the rubber nut into the instrument cover first
- 2) Install the windshield on the meter housing with 3 stainless steel bolts M6X20



13. Install the battery

* Disassemble some parts before installing the battery (see the illustration on the right) so that the battery can be placed in the battery case.



▲ Remove the seat cushion



▲ Install the battery as shown

14. After the end, check the vehicle according to the PDI.

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